

SCOPE OF ACCREDITATION

Welding

Aerospace Welding
20500 Prairie Street
Chatsworth, CA 91311-6091

This certificate expiration is updated based on periodic audits. The current expiration date and scope of accreditation are listed at: www.eAuditNet.com - Online QML (Qualified Manufacturer Listing).

In recognition of the successful completion of the PRI evaluation process, accreditation is granted to this facility to perform the following:

AC7000 - AUDIT CRITERIA FOR NADCAP ACCREDITATION

AC7110 Rev G - Nadcap Audit Criteria for Welding/ Torch and Induction Brazing and Additive Manufacturing (This is required for all Welding / Torch and Induction Brazing and Additive Manufacturing audits) (to be used on audits on/after 25-Apr-2021)

AC7110S - Nadcap Supplemental Audit Criteria for Welding, Torch and Induction Brazing, and Additive Manufacturing (to be used on audits on/after 25-Apr-2021)

U00 None

AC7110/2 Rev F - Nadcap Audit Criteria for Flash Welding

Baseline (All audits)

Supplement A – Automatic Control (Additional requirements)

Supplement B – Manual Control (Additional requirements)

AC7110/4 Rev I - Nadcap Audit Criteria for Resistance Welding (Spot, Seam, Projection) (to be used on audits on/after 1 March 2020)

Baseline (All audits)

Projection Welding – sheet (identify if this process is used)

Seam Welding – sheet (identify if this process is used)

Spot Welding – sheet (identify if this process is used)

Supplement A – Aluminum / Magnesium (Additional requirements)

Supplement B – Shear Testing (Additional requirements)

Supplement F – Metallographic Evaluation of Resistance Welds (Qualification and / or Process Control) (Additional requirements)

AC7110/4S Rev G - Nadcap Supplemental Audit Criteria for Resistance Welding (to be used on audits on/after 1 March 2020)

U11 The Boeing Company

t-fm-0004

29-May-20

AC7110/9 Rev F - Nadcap Audit Criteria for Percussion Stud Welding (to be used on audits on/after 7 August 2016)

Baseline (All audits)

Supplement A – Automatic Capacitor Discharge Machines (Additional requirements)